

# Robust Gate Sizing via Mean-Excess Delay Minimization

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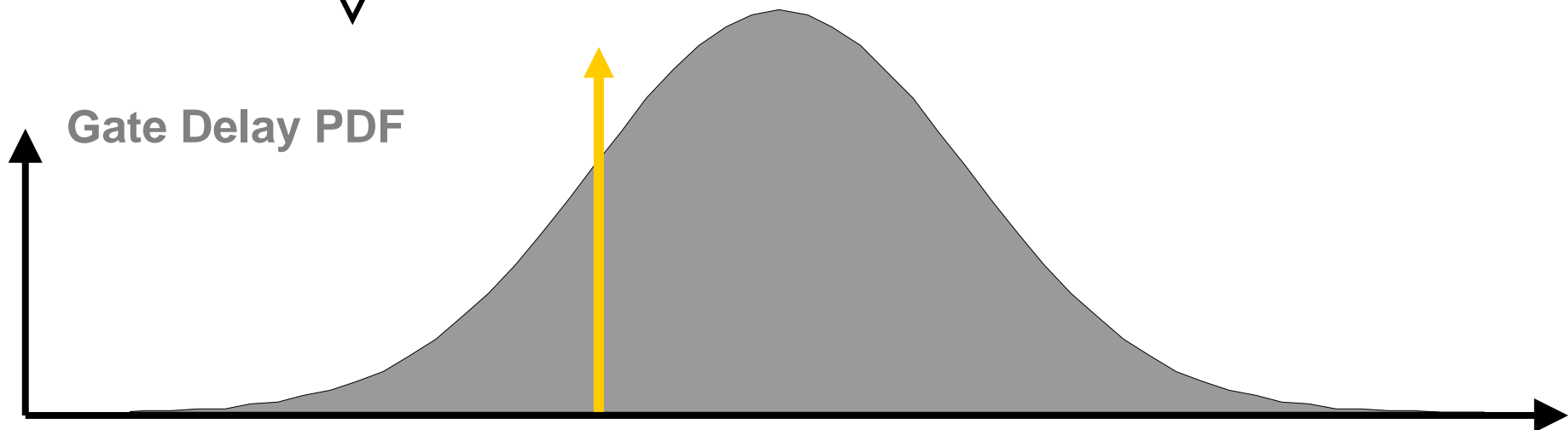
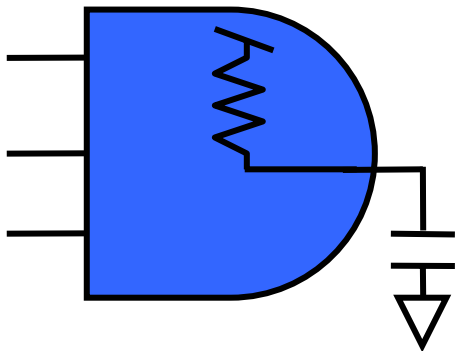


# Outline

1. Gate Sizes and Delay Variations
2. Robust Circuit Sizing
3. Approaches to Robust Sizing
4. The Mean Excess Delay
5. Mean-Excess Delay Optimization
6. Results
7. Conclusion

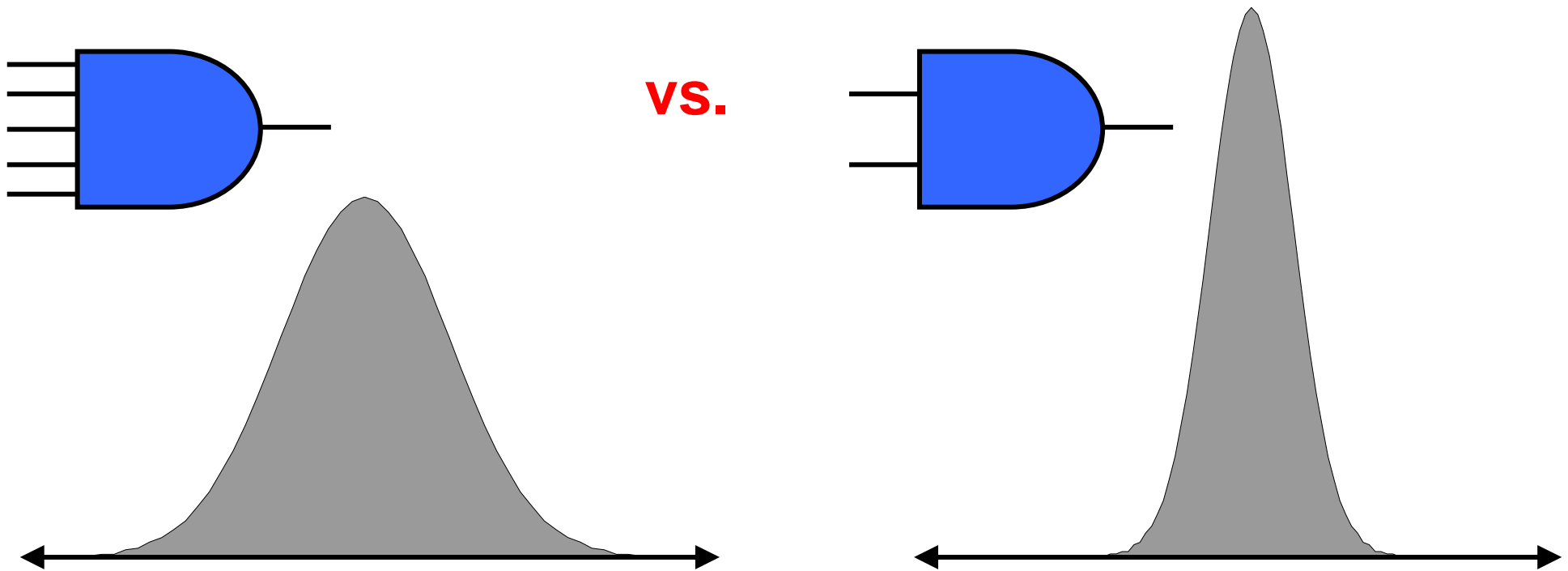
# Gate Sizes and Delay Variations

- Process Variations cause the gate delay to vary



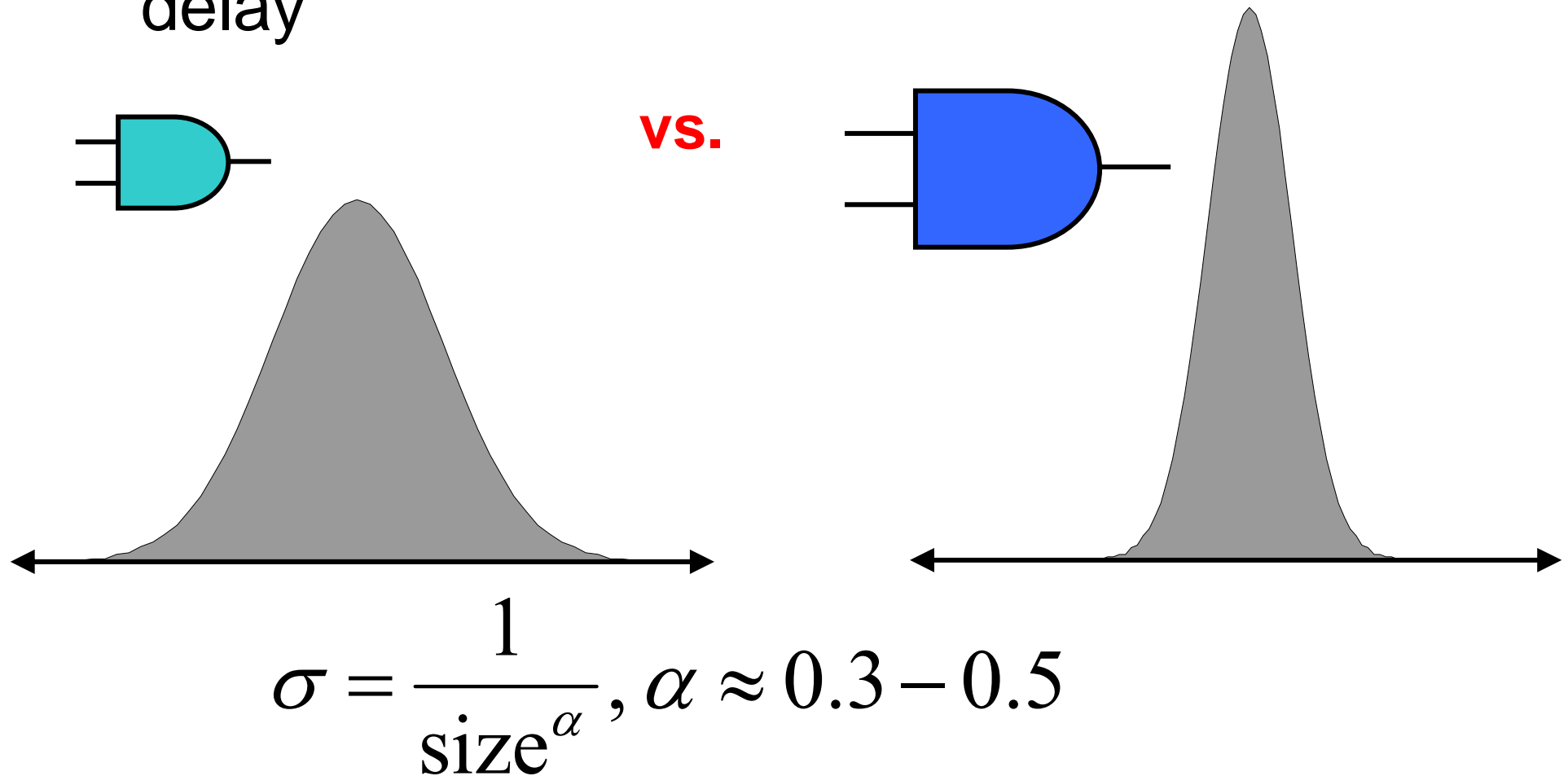
# Gate Sizes and Delay Variations

- Different types of gates may have different sized variations.



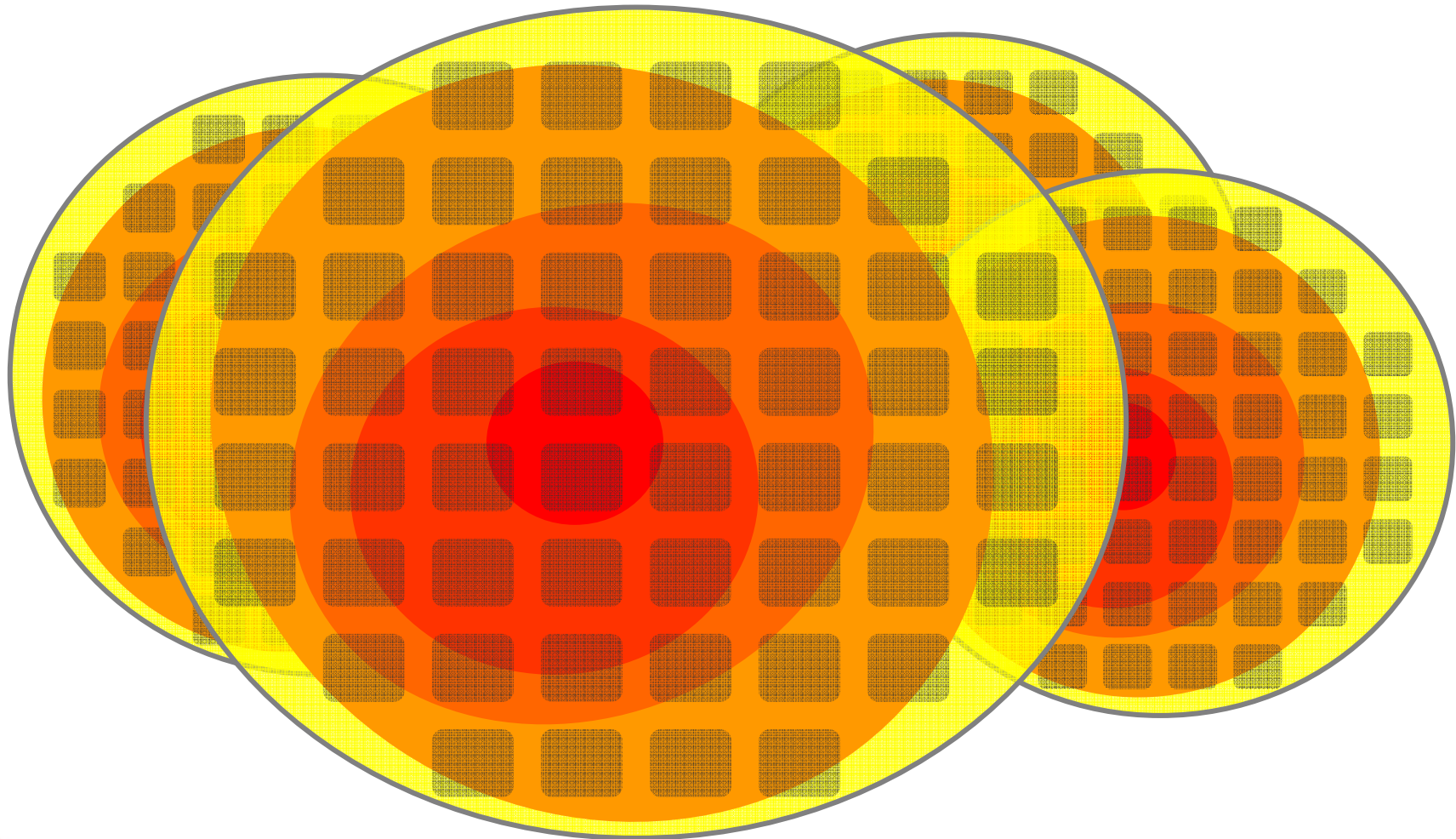
# Gate Sizes and Delay Variations

- Larger gates may have less variation in the delay



# Gate Sizes and Delay Variations

- These variations may be arbitrarily correlated across dies, and within a die



# Gate Sizes and Delay Variations

## Robust Circuit Sizing:

- Correct for gates and critical paths with large variations
- Apply Pelgrom's Law to reduce delay variations in critical gates
- Account for correlations

# Robust Circuit Sizing

Select Gate Sizes to balance:



**Delay**



**Power**



**Yield**



# Robust Circuit Sizing

Topic of this research:



**Delay**

**Minimize**



**Power**

$< p_0$  mW



**Yield**

$> 95\%$

# Approaches to Robust Sizing

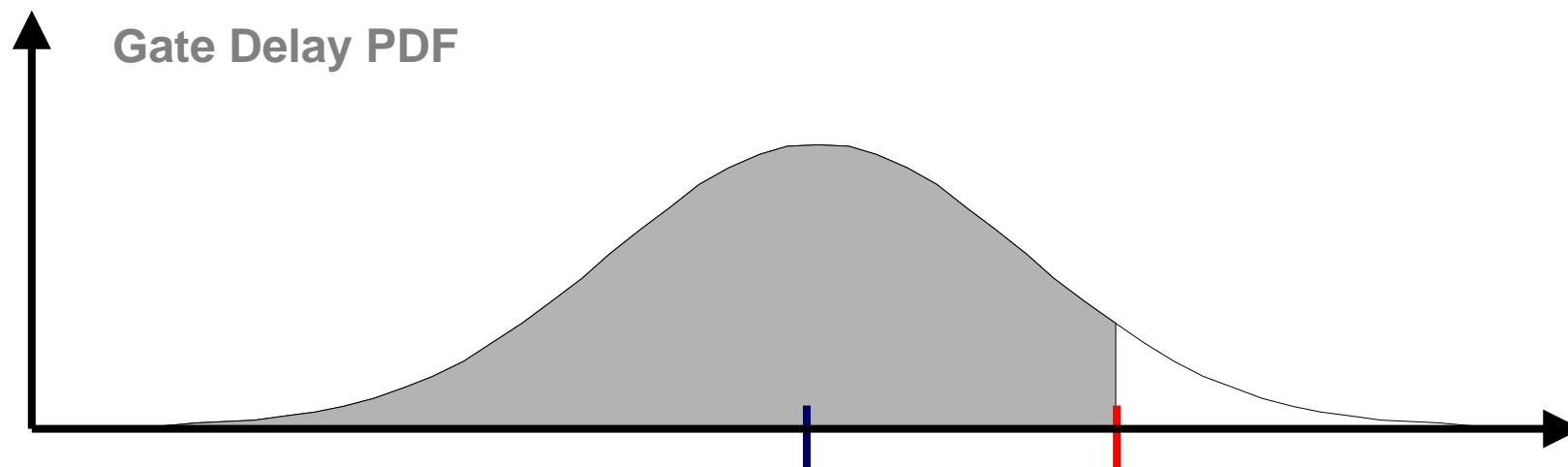
## 1. Scenario Based

- Corners
  - Identify process and environment parameters “corners”
  - Design must meet constraints at each corner
- Multimode
  - Similar to Corners
  - Design must meet a probabilistic blend of the corners
  - More corners improve the design

# Approaches to Robust Sizing

## 2. Deterministic Estimates of gate delay

- Add “padding” – a multiple of the standard deviation – to each **gate delay** to account for variation



“Padded” delay = mean + k · standard deviation

# Approaches to Robust Sizing

## 2. Deterministic Estimates of gate delay

### Geometric Program

- Patil et. al, “A New Method for Design of Robust Digital Circuits”, ISQED '05

### Geometric Program with linearized constraints

- Singh et. al., “Robust Gate Sizing by Geometric Programming”, DAC '05

### Linear Program

- Mani and Orshansky, “A New Statistical Optimization Algorithm for Gate Sizing”, DAC '04



# Approaches to Robust Sizing

## 3. Stochastic Programming Methods

- Gate delays left as **distributions**
- Statistical Static Timing Analysis (SSTA) used to work with circuit delay distribution



# Approaches to Robust Sizing

## 3. Stochastic Programming Methods

### Yield Maximization

- Sinha, et al. “Statistical Gate Sizing for Timing Yield Optimization”, ICCAD '05
- Davoodi and Srivastava, “Variability Driven Gate Sizing for Binning Yield Optimization”, DAC '06
- Chopra et al. “Parametric Yield Maximization using Gate Sizing based on Efficient Statistical Power and Delay Gradient Computation”, ICCAD '05

### Power Minimization with Statistical Delay

- Guthaus et al, “Gate Sizing Using Incremental Parameterized Statistical Timing Analysis”, ICCAD '05

# The Mean-Excess Delay: Quantiles

**Delay**      **Minimize**

**Power**       $< p_0$  mW

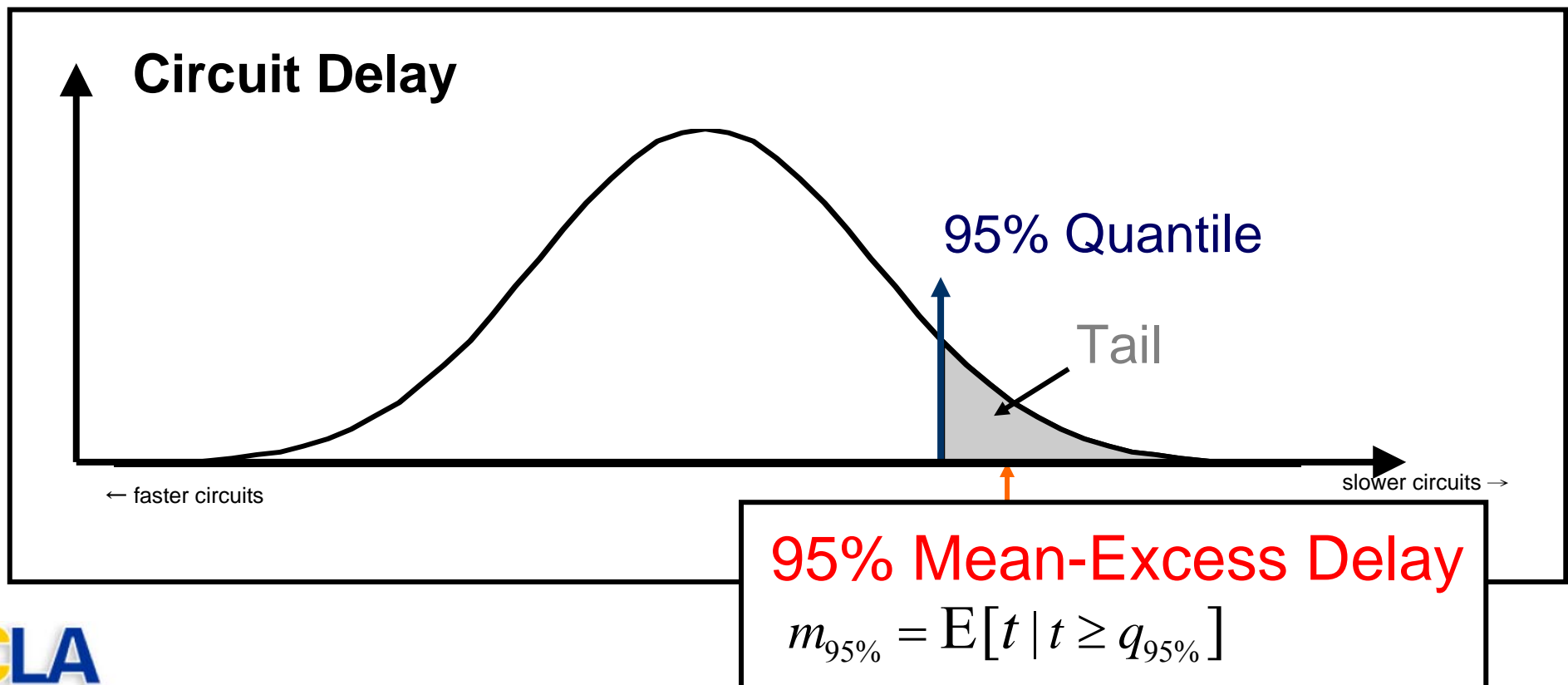
**Yield**       $> 95\%$

- $> 95\%$  is a *quantile constraint*
  - *Quantiles are not convex\*!*
  - *No easy expression!*

# The Mean-Excess Delay

## The Mean-Excess Delay

- Associated with a given quantile
- “Optimal upper bound” on the quantile





# The Mean-Excess Delay: Theorem

$$m_{\beta}(x) = \min_t \left\{ t + \frac{1}{1-\beta} \mathbb{E}_v \left[ [T(x, v) - t]^+ \right] \right\}$$

- $m_{\beta}(x)$  = the Mean-Excess Delay with sizes  $x$
- $t$  : a helper variable     $\beta$  : The associated quantile
- $T(x, v)$  : the circuit delay with gate sizes  $x$  and variation  $v$
- The function  $[u]^+ = \max\{0, u\}$

# The Mean-Excess Delay: Theorem

$$m_{\beta}(x) = \min_t \left\{ t + \frac{1}{1-\beta} \mathbb{E}_{\nu} \left[ [T(x, \nu) - t]^+ \right] \right\}$$

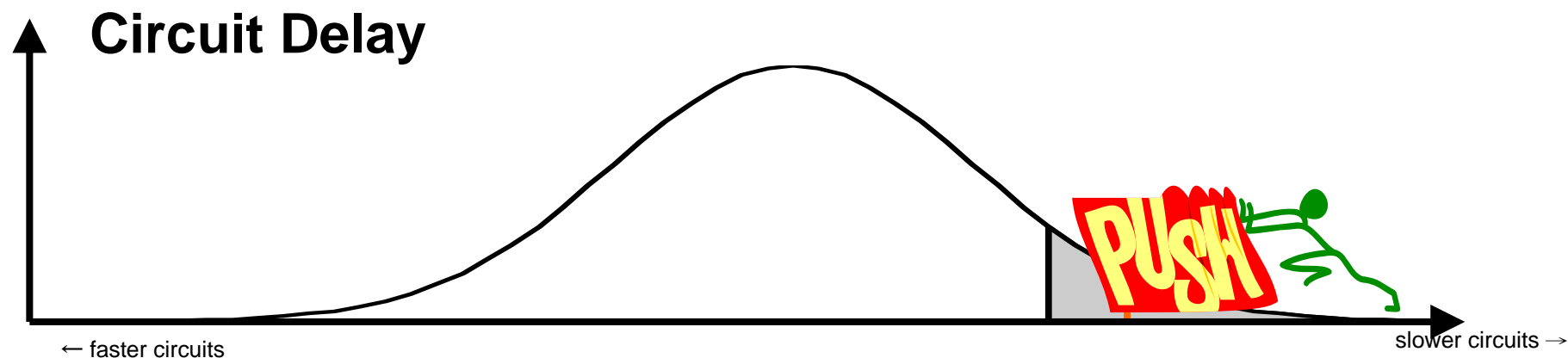
## Properties:

- If  $T(x, \nu)$  is convex in  $x$  for fixed  $\nu$  then the problem  $\min_x \{m_{\beta}(x)\}$  is jointly convex in  $t$ , and  $x$
- The minimizer  $t$  is the  $\beta$ -quantile

# The Mean-Excess Delay

This allows us to write the **convex** problem:

$$\begin{aligned} \text{Minimize}_{x, t} \quad & t + \frac{1}{1 - 0.95} \mathbb{E}_v \left[ [T(x, v) - t]^+ \right] \\ \text{Subject to} \quad & \text{Power}(x) \leq p_0 \\ & 1 \leq x \leq x_{\max} \end{aligned}$$



# The Mean-Excess Delay & BYL

$$m_{\beta}(x) = \min_t \left\{ t + \frac{1}{1-\beta} E_{\nu} \left[ [T(x, \nu) - t]^+ \right] \right\}$$

- For fixed  $t$  this is equivalent to the Bin-Yield Loss function\*:

$$\text{BYL}(x) = E_{\nu} \left[ [T(x, \nu) - t]^+ \right]$$

(Used to Maximize Yield)



# The Mean-Excess Delay: Background



Adapted from the finance and insurance industries

- Applied to the risk in a portfolio
- Called the “Mean-Excess Loss” or “Conditional Value-at-Risk”
  - Convex version of the quantile (“Value-at-Risk” (VaR))

## Example

A “95% Value-at-Risk of \$1,000,000” means there is a 5% chance of losing \$1 million

# Mean-Excess Delay Optimization

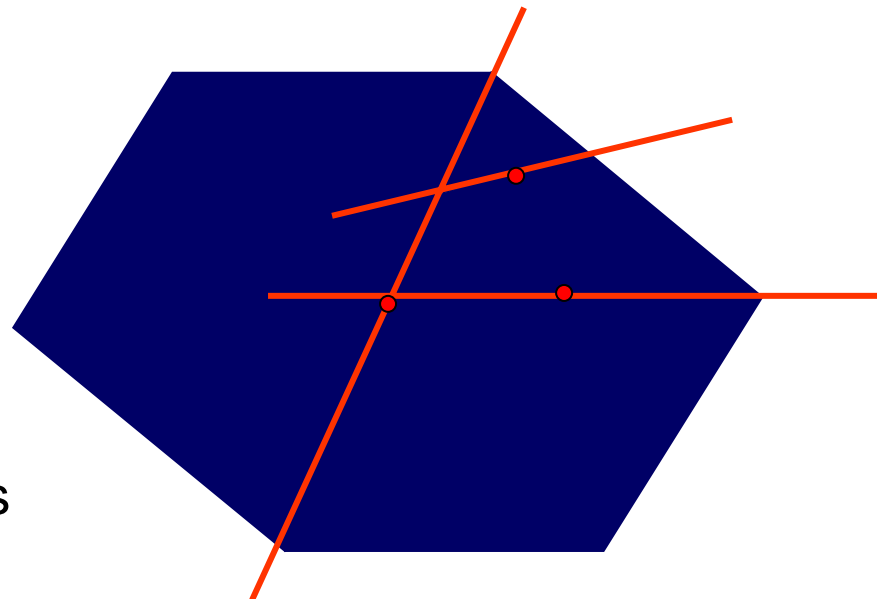
$$\begin{aligned} \text{Minimize}_{x, t} \quad & t + \frac{1}{1-\beta} E_v \left[ [T(x, v) - t]^+ \right] \\ \text{Subject to} \quad & \text{Power}(x) \leq p_0 \\ & 1 \leq x \leq x_{\max} \end{aligned}$$

- Solved using the Analytic Center Cutting Plane Method (ACCPM)
  - Same class of algorithms used to solve the Bin-Yield Loss

# Mean-Excess Delay Optimization

## Analytic Center Cutting Plane Method

1. The analytic “center” of the possible solutions is computed
2. Region is “cut” away using the gradient
3. Repeat until solution is found



Possible solutions

# Mean-Excess Delay Optimization

- Stochastic Programming Methods have used SSTA to compute the gradients
  - Rely heavily on approximations
  - Limits the type of distributions
- We use a Monte Carlo method to evaluate the gradient

# Mean-Excess Delay Optimization

## Monte Carlo based gradient computation



- No limit on distribution types or correlation types
- Sampling the distribution keeps the problem as a Geometric Program
- Faster performance if # samples  $\approx$  # gates

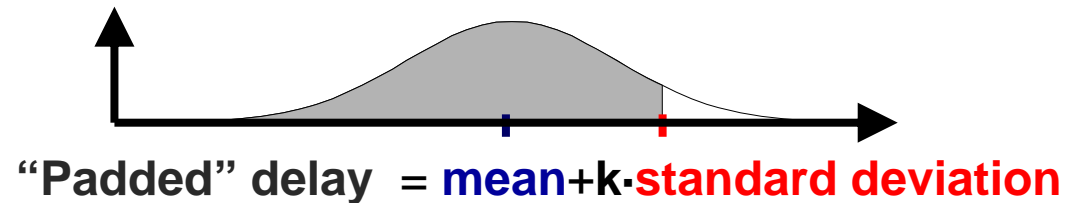


- It is a **randomized algorithm**, so performance may vary

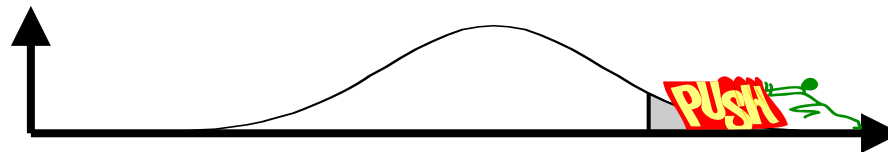
# Results: Experiment

## ISCAS '85 Circuits

1. Nominal Sizing (ignore variations)
2. Padded Sizing



3. Mean-Excess Delay Sizing



# Results: Size independent variations

c1355

MED

Padded

Nominal

	c1355	
Method	$q_{0.95}$	$d_{nom}$
Nominal	.79ns	.57ns
Padded	.79ns	.57ns
MED	.72ns	.58ns

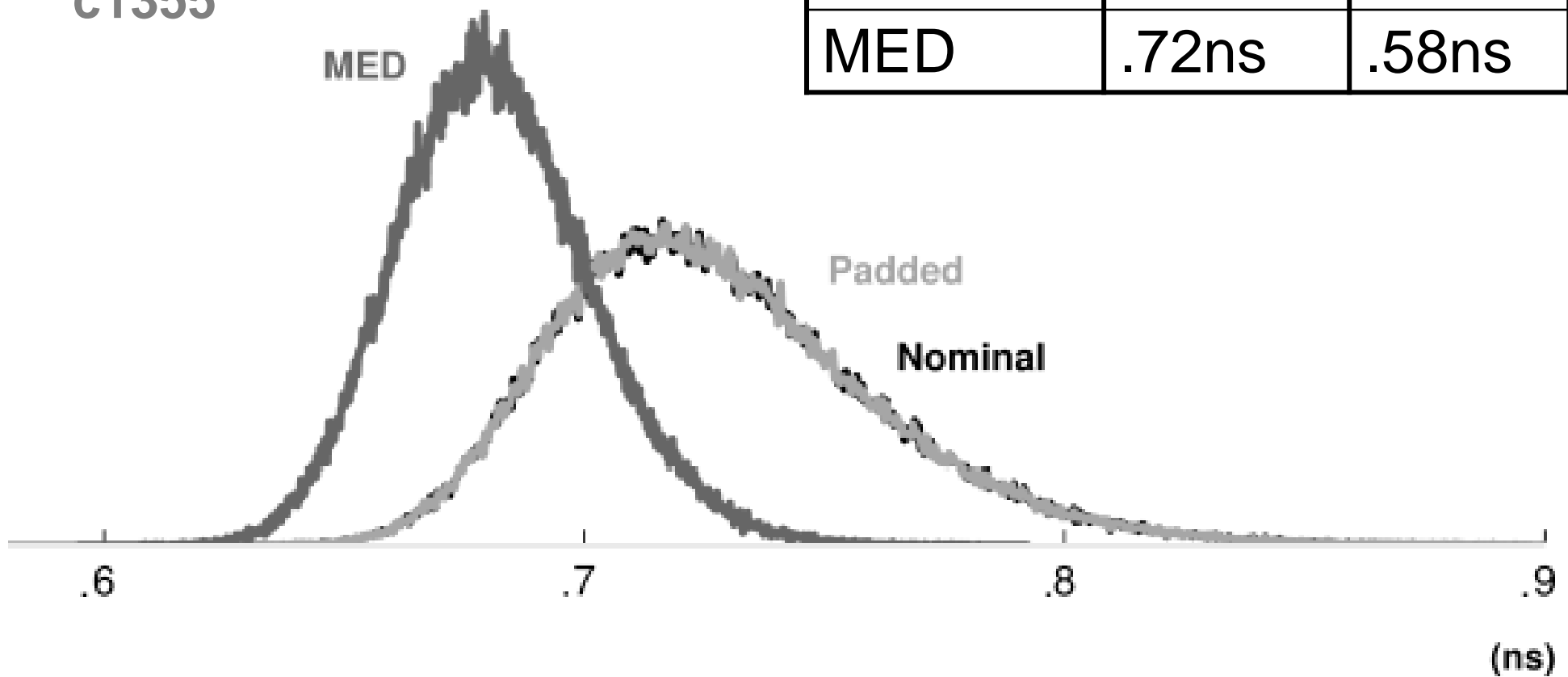
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.7

.8

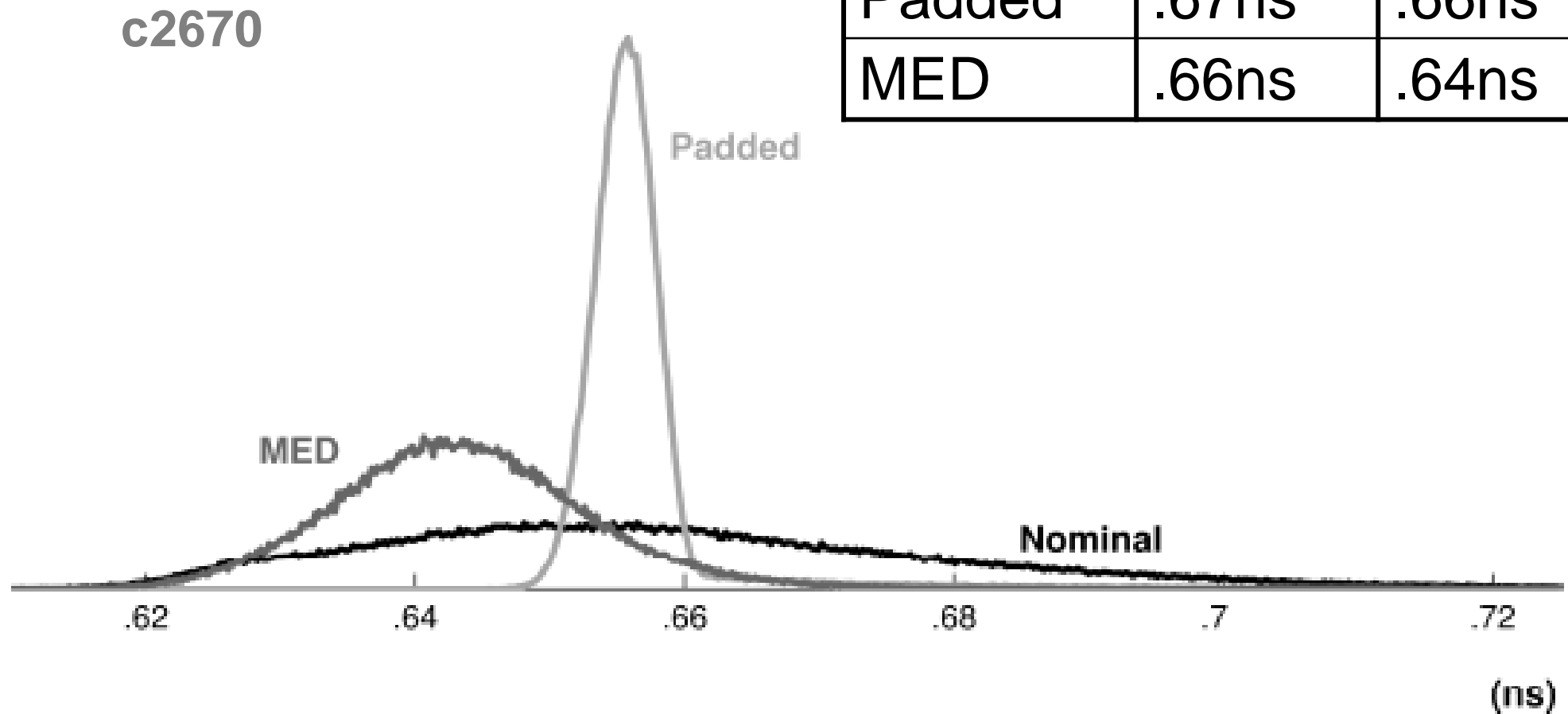
.9

(ns)





# Results: Size dependent variations



	c2670	
Method	$q_{0.95}$	$d_{nom}$
Nominal	.70ns	.64ns
Padded	.67ns	.66ns
MED	.66ns	.64ns

# Summary

- Applied the Mean-Excess Delay to the circuit sizing problem
- For size independent variations, “Padded” sizing is usually similar to nominal sizing
- For size dependent variations, “Padded” methods are excellent at reducing the variance
- MED sizing can give improvements over the “padded” methods under both variation types

# Acknowledgements

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