



Statistical Clock Tree Routing for Robustness to Process Variations

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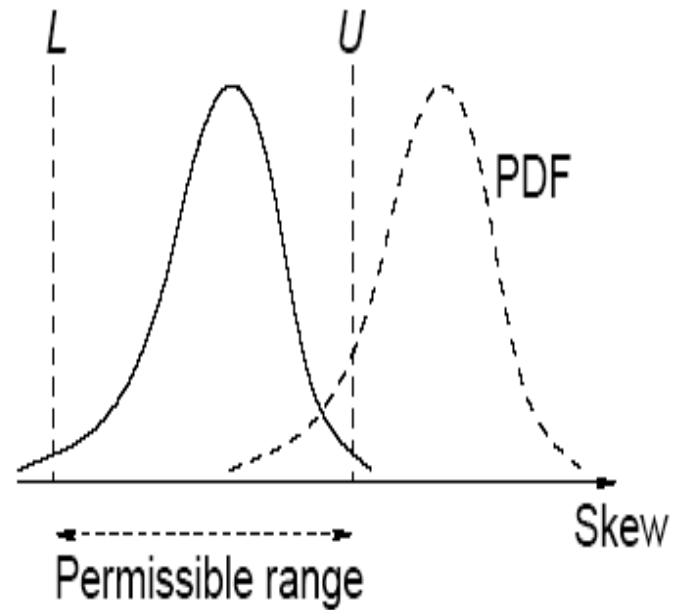
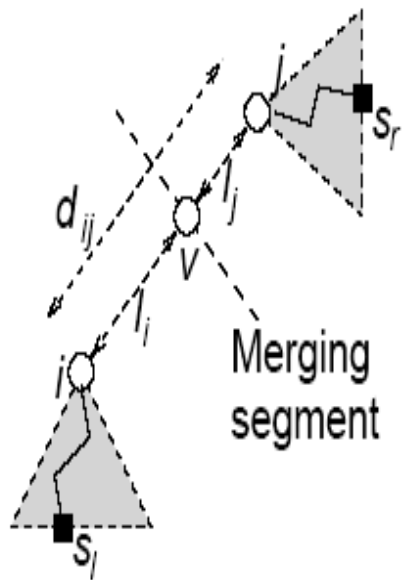
²Texas A&M University



Outline

- Previous research
- Motivation of this project
- Variation aware delay model
- Statistical centering algorithm
- Examples
- Conclusion

Clock Tree Routing

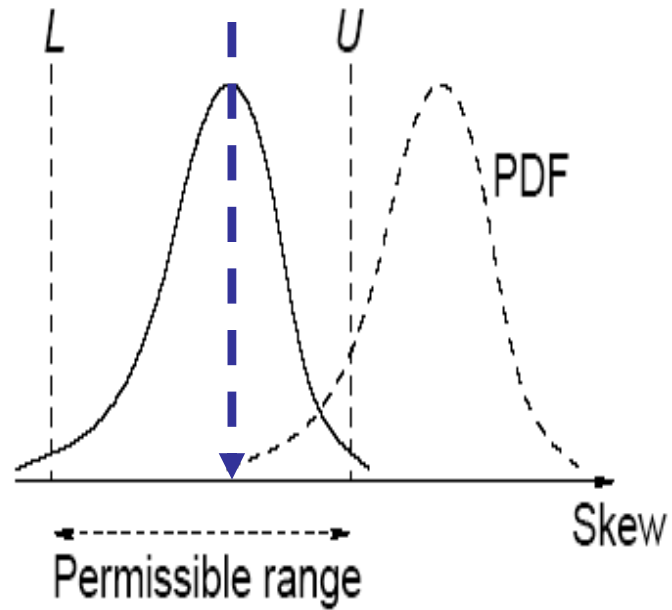
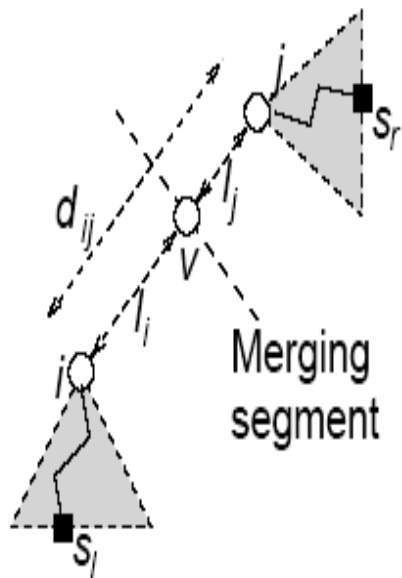




Previous Research

- Layout embedding method to achieve zero skew
- Deferred Merging Embedding technique (DME)
- Nearest neighbor based abstract tree method (NNA)
- Bounded skew tree (BST) algorithm
- Minimal Skew Violations (MinSV)

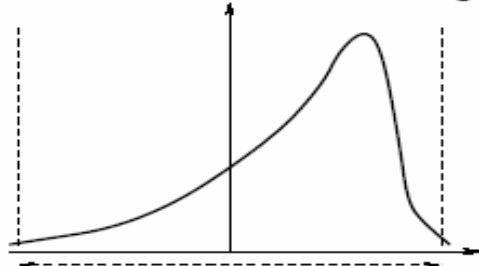
Permissible Range



Align the mean to the center

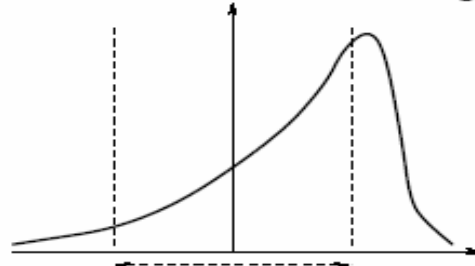
Skew and Permissible Range

Center of worst skew range



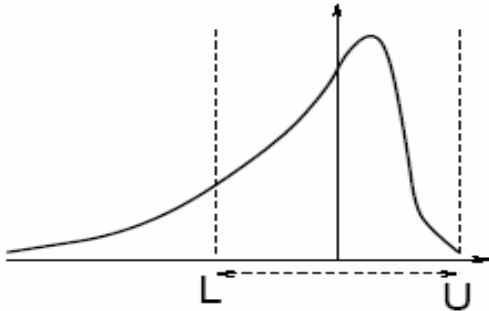
Skew permissible range

Center of worst skew range

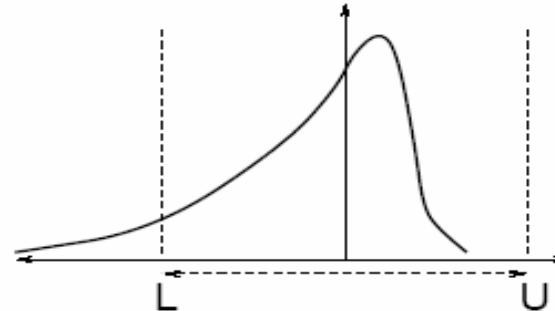


Skew permissible range

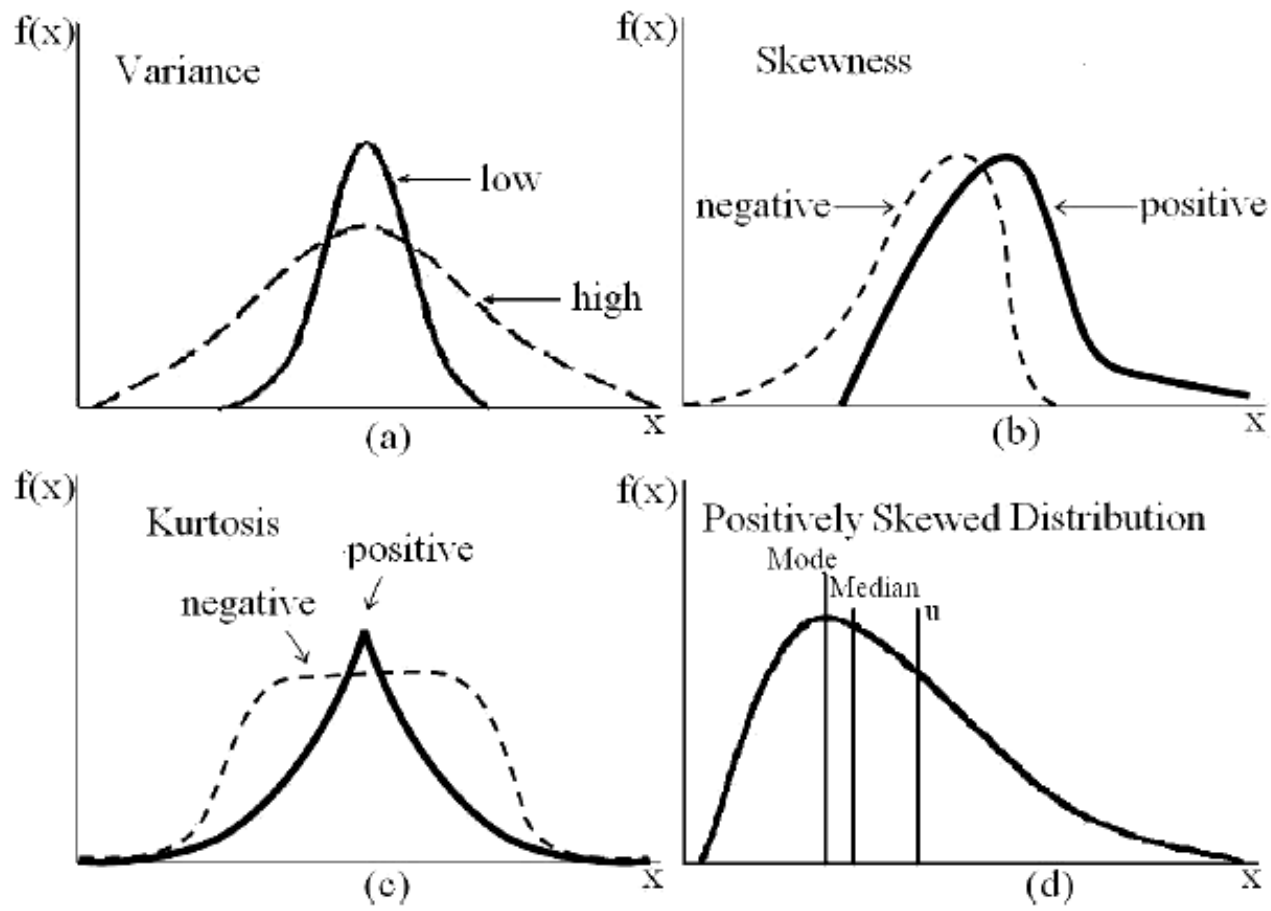
Median



Median



Basic Concepts





Existing Issues

- Most of the research works are for deterministic clock tree routing
- Some research works consider corner cases

not work well with statistical clock skew



Possible Strategies

- Skew can be non-Gaussian distributed: asymmetric
- Only mean and variance are not enough
- Our methodology:
 - include high order moments
 - center measures include: Mode, Median and Mean



A Task List

- Variation aware delay model
- Parameter reduction based on ANOVA and OPCA
- Choose among Mean, Median and Mode as Central Measures
- Select wire length based on Central Measures
- Variation aware abstract tree topology



Delay model

$$\begin{aligned}d_{FEDk} &= A r_d c_d \sum_{i \in T} l_i w_i + B r_d c_f \sum_{i \in T} l_i + C r_d \sum_{j \in S} c L_j \\ &+ D \rho c_a \sum_{i \in P_k} \frac{l_i}{w_i t_i} \left(\frac{l_i w_i}{2} + \sum_{j \in E_i} l_j w_j \right) \\ &+ E \rho c_f \sum_{i \in P_k} \frac{l_i}{w_i t_i} \left(\frac{l_i}{2} + \sum_{j \in E_i} l_j \right) \\ &+ F \rho \sum_{i \in P_k} \frac{l_i}{w_i t_i} \left(\sum_{j \in S_i} c L_j \right)\end{aligned}$$

Delay Mean and variance

$$\mu_T = d_{FED} |_{w=\mu_w, t=\mu_t, r_d=\mu_{rd}, c_L=\mu_{cL}} +$$

$$+ \frac{1}{2} \left[\left(E \frac{\rho c_f l^2}{t} + 2F \frac{\rho l c_L}{t} \right) \frac{1}{\mu_w^3} \right.$$

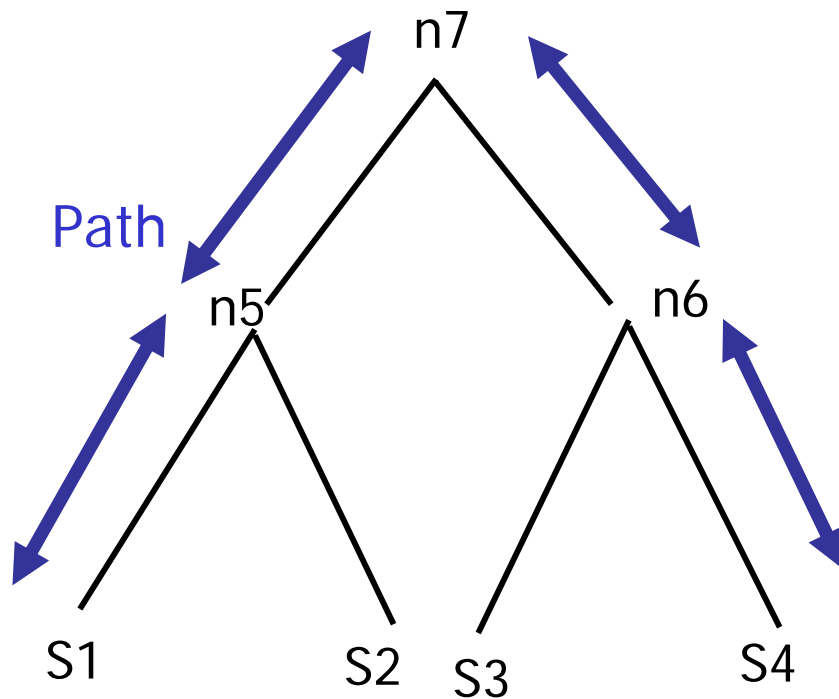
$$\left. + \left(D \rho c_a l^2 + E \frac{\rho c_f l^2}{w} + 2F \frac{\rho l c_L}{w} \right) \frac{1}{\mu_t^3} \right]$$

First Order Estimates

$$\sigma_T^2 \approx \left(\frac{\partial d_{FED}}{\partial r_d} \right)^2 \sigma_{rd}^2 + \left(\frac{\partial d_{FED}}{\partial c_L} \right)^2 \sigma_{cL}^2$$

$$+ \left(\frac{\partial d_{FED}}{\partial w} \right)^2 \sigma_w^2 + \left(\frac{\partial d_{FED}}{\partial t} \right)^2 \sigma_t^2$$

Delay Mean and Variance



$$\mu_{Til} = \sum_{k \in P_{il}} \mu_{Tk}$$

$$\sigma_{Til}^2 = \sum_{k \in P_{il}} \sigma_{Tk}^2$$

$$\mu_{Slr} = \mu_{Til} - \mu_{Tjr}$$

$$\sigma_{Slr}^2 = \sigma_{Til}^2 + \sigma_{Tjr}^2$$



Delay Median

Edge Delay Median:

$$M_{\mathbf{T}} = D \frac{\rho c_a l^2}{2M_t} + \frac{E \rho c_f l^2}{2M_t M_w} + \frac{F \rho M_{c_L}}{M_t M_w}$$

Path Delay Median:

$$M_{\mathbf{T}il} = \sum_{k \in P_{il}} M_{\mathbf{T}k}$$

Skew Median:

$$M_{Slr} = M_{\mathbf{T}il} - M_{\mathbf{T}jr}$$



Delay Mode

Matching the delay mode by Weibul function:

$$f_{WB}(x) = \alpha\beta^{-\alpha}x^{\alpha-1}e^{-(x/\beta)^\alpha}$$

$$\mu_{WB} = \beta\Gamma(1 + \theta)$$

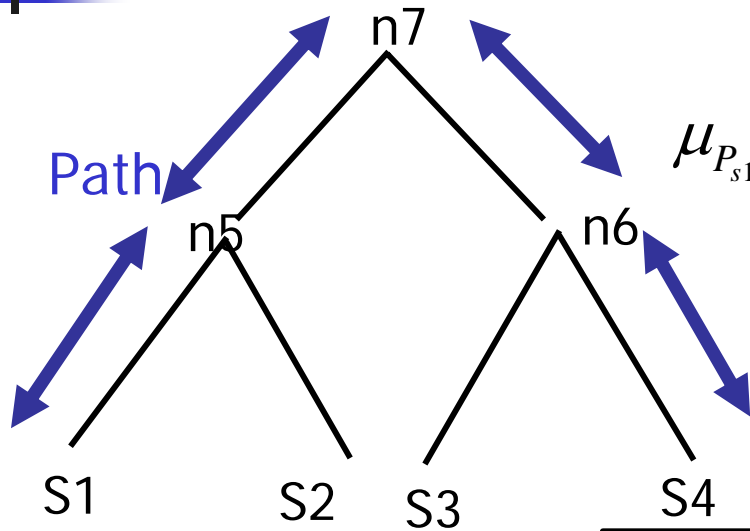
$$\sigma_{WB}^2 = \beta^2 \left(\Gamma(1 + 2\theta) - \Gamma^2(1 + \theta) \right)$$

$$\frac{\Gamma(1 + 2\theta)}{\Gamma^2(1 + \theta)} = \frac{\sigma_{Slr}^2 + \mu_{Slr}^2}{\mu_{Slr}^2} \quad \beta = -m_1/\Gamma(1 + \theta).$$

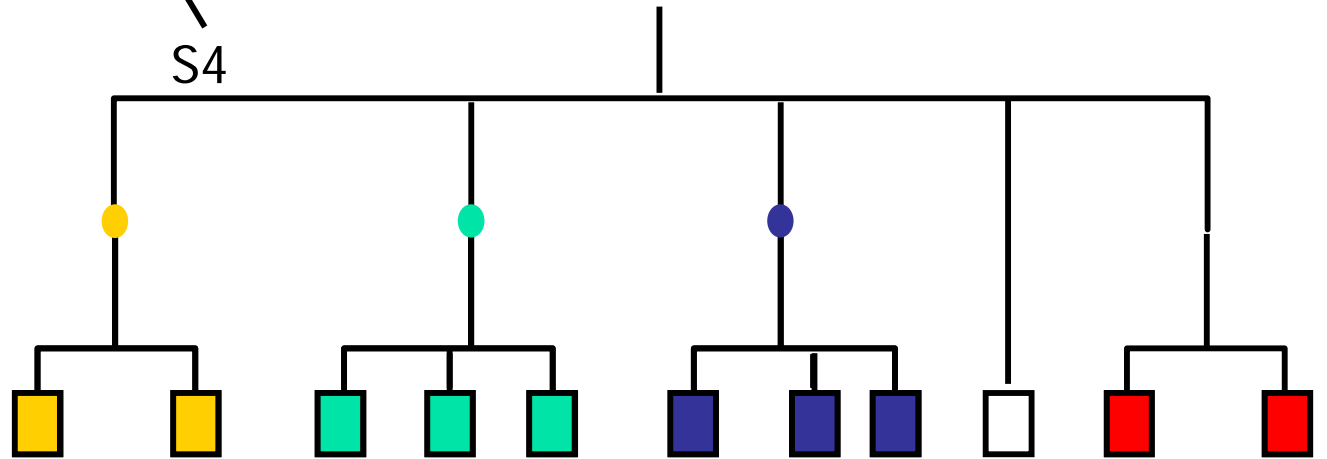


$$Mode = \sqrt[\alpha]{\frac{\alpha - 1}{\beta^{-\alpha}\alpha}}$$

ANOVA



$$\mu_{P_{s_1, n_7}}(w_1, t_1, w_2, t_2) = \mu_{s_1, n_5}(w_1, t_1) + \mu_{n_5, n_7}(w_2, t_2)$$



$$\mu_{P_{s_1, n_7}}(w_1, t_1, \mu_{n_5, n_7}) = \mu_{s_1, n_5}(w_1, t_1) + \mu_{n_5, n_7}$$



Statistical Centering Based Layout Embedding

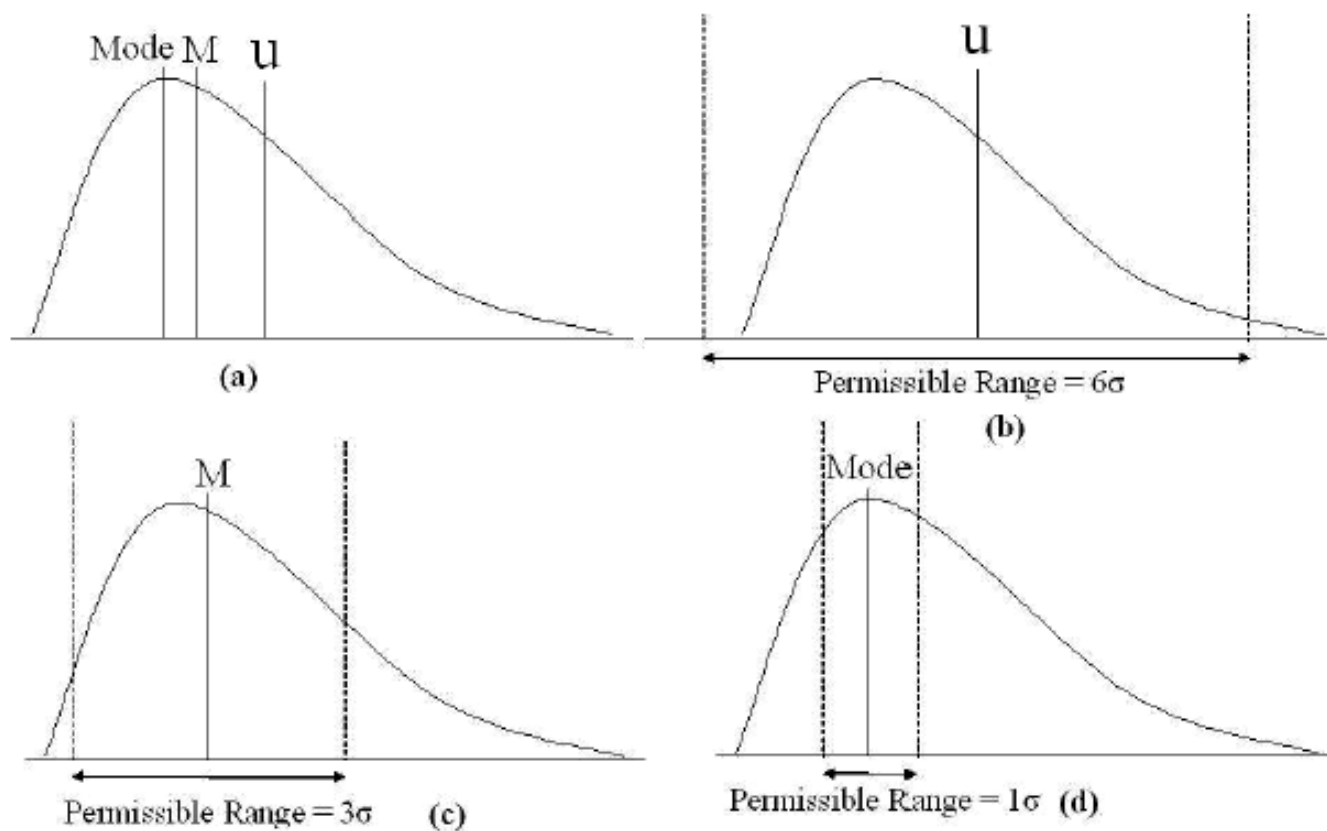
CASE I. $|\zeta| \leq \varepsilon, \forall |PR_{lr}|$. The distribution is symmetric or almost symmetric. Therefore, $CM_{S_{lr}} = \mu_{S_{lr}}$.

CASE II. $|\zeta| > \varepsilon, |PR_{lr}| > 5\sigma$. The distribution can be easily fit within the permissible range by aligning the mean. Therefore, $CM_{S_{lr}} = \mu_{S_{lr}}$. Choosing the median or mode might lead to an excessive part of the distribution lying outside the permissible range.

CASE III. $|\zeta| > \varepsilon, 2\sigma < |PR_{lr}| < 5\sigma$. The permissible range is not large enough to fit the entire distribution and is not extremely narrow either. As shown in Figure 6(c), $CM_{S_{lr}} = M_{S_{lr}}$ is the best choice in this case.

CASE IV. $|\zeta| > \varepsilon, |PR_{lr}| < 2\sigma$. The permissible range represents a very stringent constraint. Based on the previous discussion, we choose $CM_{S_{lr}} = Mode_{S_{lr}}$ to maximize the area within bounds.

Statistical Centering Based Layout Embedding



Mean, Median and Mode based design

$$q_{ij} = A_s l_i^2 + B_s l_i - C_s$$

where

$$A_s = \frac{\rho}{2} \left[c_a \left(\frac{D_i}{t_i} - \frac{D_j}{t_j} \right) + c_f \left(\frac{E_i}{w_i t_i} - \frac{E_j}{w_j t_j} \right) \right]$$

$$B_s = \rho \left[d_{ij} \left(\frac{D_j c_a}{t_j} + \frac{E_j c_f}{w_j t_j} \right) + \frac{F_i c_{Li}}{w_i t_i} + \frac{F_j c_{Lj}}{w_j t_j} \right]$$

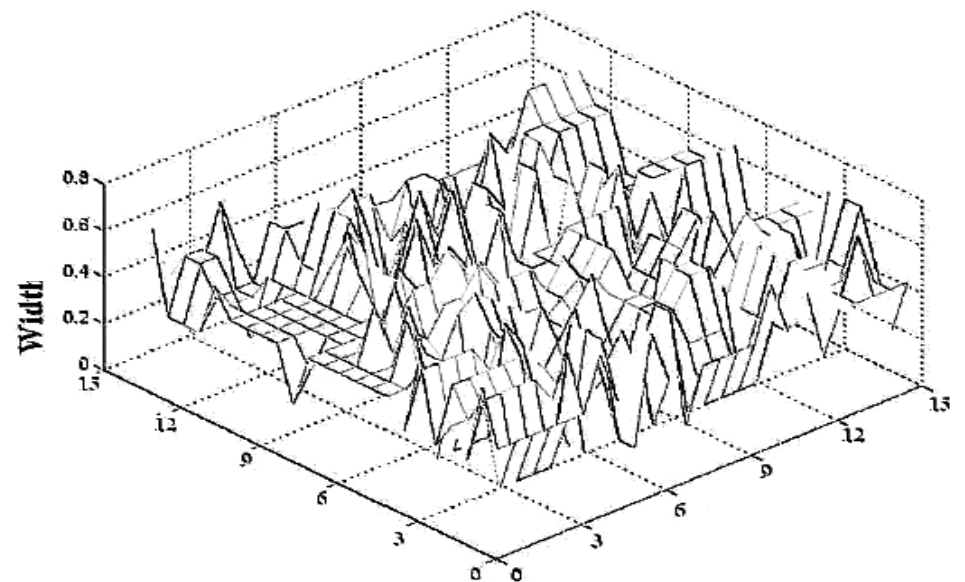
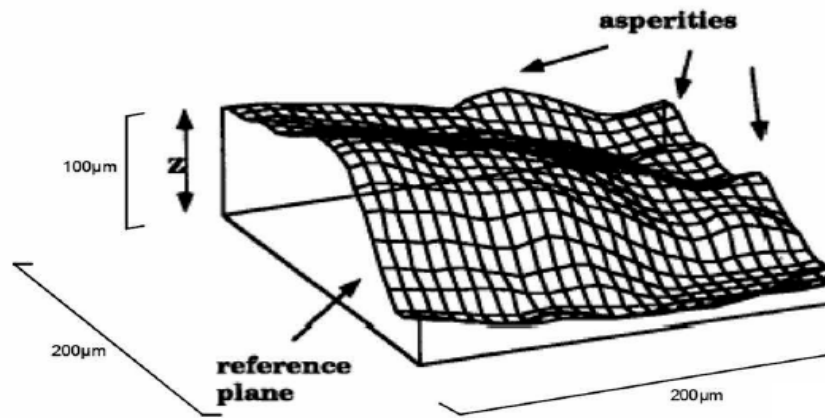
$$C_s = F_j \rho c_{Lj} d_{ij} \frac{1}{w_j t_j}$$

Variation Aware Abstract Tree Topology

- Extend the Nearest Neighbor Algorithm (NNA)
- Length is positive dependent on the distance between nodes $\partial l = f(d_{ij})\partial d_{ij}$
- The minimal composite distance

$$d'_{ij} = d_{ij}^2 \left(\lambda + \left| \frac{1}{w_i} - \frac{1}{w_j} \right| \right)$$

Process variation model





Experimental Results

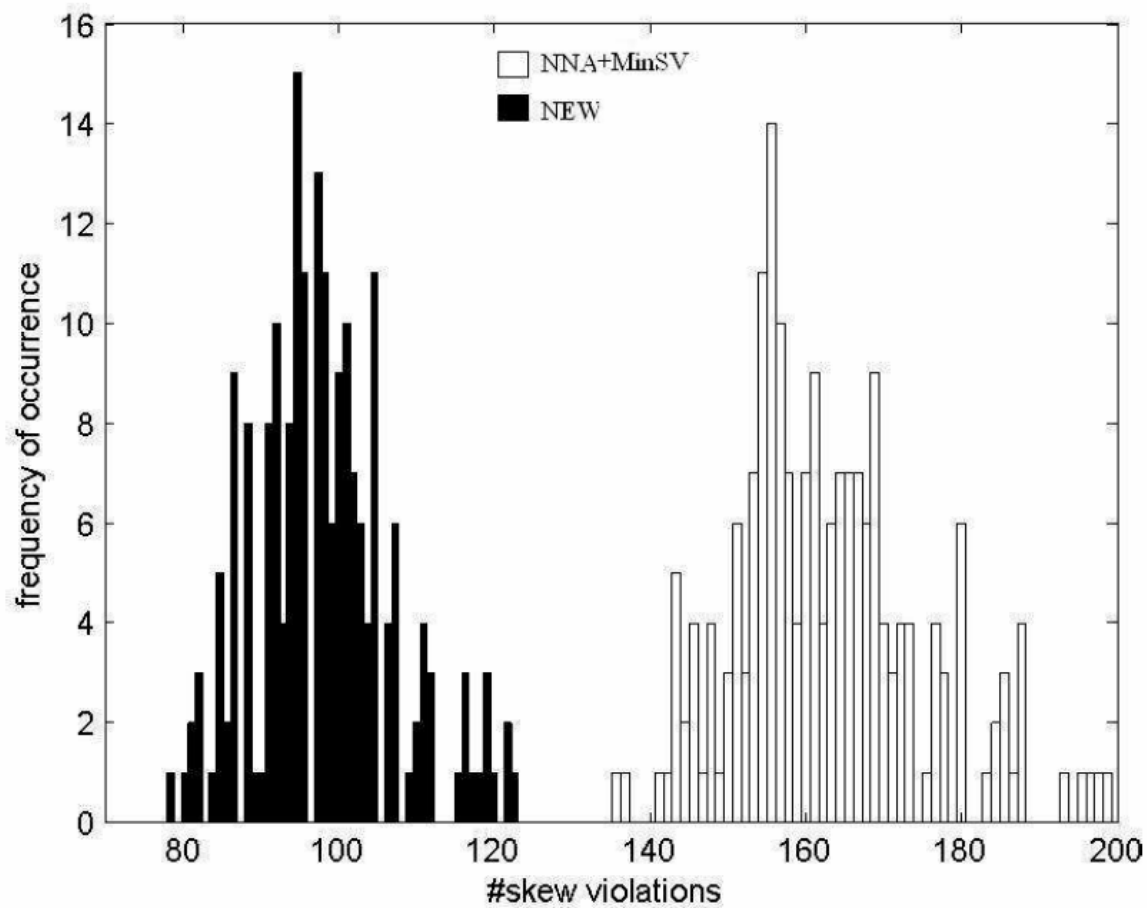
| | Profile1 | | | | | |
|--------|-----------------------|--------|-------|------------------|-----|-------|
| | wirelength(μm) | | | #skew violations | | |
| | NNA+MinSV | NEW | Imprv | NNA+MinSV | NEW | Imprv |
| r1 | 137848 | 127364 | 8% | 74 | 61 | 17% |
| r2 | 292006 | 257338 | 12% | 218 | 140 | 36% |
| r3 | 339958 | 322035 | 5% | 246 | 194 | 21% |
| r4 | 695116 | 657460 | 5% | 358 | 287 | 20% |
| r5 | 1034488 | 983639 | 5% | 501 | 363 | 28% |
| Prim1 | 134045 | 131013 | 2% | 42 | 37 | 12% |
| Prim2 | 352054 | 308380 | 12% | 155 | 97 | 37% |
| s1423 | 110625 | 104935 | 5% | 26 | 20 | 23% |
| s5378 | 221017 | 169052 | 23% | 75 | 56 | 25% |
| s15850 | 446656 | 431137 | 3% | 226 | 199 | 12% |



Experimental Results

| Profile2 | | | | | |
|-----------------------|--------|-------|------------------|-----|-------|
| wirelength(μm) | | | #skew violations | | |
| NNA+MinSV | NEW | Imprv | NNA+MinSV | NEW | Imprv |
| 135012 | 131155 | 3% | 53 | 42 | 21% |
| 286685 | 262892 | 8% | 163 | 102 | 37% |
| 347469 | 329361 | 5% | 173 | 138 | 20% |
| 691496 | 664143 | 4% | 240 | 196 | 18% |
| 1036414 | 986358 | 5% | 351 | 272 | 22% |
| 135352 | 132238 | 2% | 32 | 27 | 16% |
| 328610 | 312532 | 5% | 118 | 94 | 20% |
| 109588 | 108727 | 0% | 19 | 16 | 16% |
| 174745 | 170404 | 2% | 50 | 44 | 12% |
| 445104 | 437260 | 2% | 174 | 145 | 17% |

Experimental Results





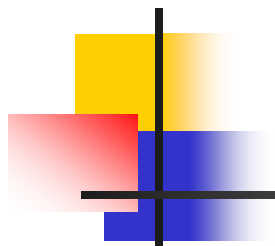
Run Time Comparison

| | Sinks | CPU(s) | |
|--------|-------|-----------|------|
| | | NNA+MinSV | NEW |
| r1 | 267 | 1.5 | 1.5 |
| r2 | 598 | 2.3 | 2.3 |
| r3 | 862 | 3.3 | 3.4 |
| r4 | 1903 | 10.1 | 10.8 |
| r5 | 3101 | 24.5 | 26.1 |
| Prim1 | 269 | 1.5 | 1.5 |
| Prim2 | 603 | 2.2 | 2.3 |
| s1423 | 74 | 1.3 | 1.3 |
| s5378 | 179 | 1.4 | 1.4 |
| s15850 | 597 | 2.3 | 2.3 |



Conclusions

- A Statistical centering approach
- A Fitted Elmore delay model with analysis of variance and principle component analysis
- A topology generation algorithm which takes the width and thickness into consideration



Thank you